## REVATHI ELECTRONICS & CONTROLS

ITEM: 2

7.

ITEM: ECONOMICAL TOP MOUNTED FLOAT OPERATED LEVEL SWITCH USED BY DIESEL GEN SET MANUFACTURERS REF. OUR G. A. DRG.NO.RTMFLS-2001-WP-DG (OR) RTMFLS-2002-WP-DG

## **PRINCIPLE OF OPERATION:**

This system has a top mounted flange to which a single stem is welded on top. Floats are fabricated out of stainless steel or polypropylene. These floats enclose Alnico magnets inside. Magnets are not in contact with liquid service. The floats lie in between end stops. The actuation points are factory set. It can be adjusted also. Inside the single stem the magnetic switches are fixed. These magnetic switch are hermetically sealed, inert gas filled and contacts are gold plated. When this level rises above the actuation point the float which buoys up alongwith the level rise actuates the magnetic switch which is kept inside the stem. The closure of the switch can operate a contactor or relay to indicate the level rise or decrease.

## DETAILS OF SEALED MAGNETIC SWITCH:

The basic switch used in all cases will be of imported origin and sealed type. The switch used us hermetically sealed inert gas filled magnetic switch with gold plated contacts of the following specifications.

## MATERIAL SPECIFICATION

No. of floats

Type
Top mounted float type Level Switch meant for D. G. sets fuel tanks

Switch type
Magnetic
Huel tank top

4. Material of wetted parts : Stem:SS 316, Floats:PP, End Stoppers:Brass plated

5. Material of flange : C

6. Mounting flange dimensions mm : OD: 90, PCD: 75, No. of holes: 4 nos. of 8 ø,

Thickness: 6.0, Central hole: 55 ø ID: 2 Nos. (HI&LO) or 1 NO. (HI or Low)

8. Stem length from bottom of the flange : Mentioned below

9. High & Low level actuation point : Mentioned below from bottom of the flange

10. Adjustable : The switches are adjustable over the entire stem

length to have various level actuation points.

11. Clearance : Clearance between float & stem is quite enough to have free

floating inspite of desposition of material

12. Service : Diesel

13. Op Press kg/cm<sup>2</sup>g / Temp ° C / Sp. Gr. ATM / AMB / 0.9

14. Contact Form : 1 No. DPST (for Low Level) ie. 2 Nos. SPST

1 No. SPST (for High Level)

15. Contact rating : 12 / 24 VDC 0.5 A supplied with 3500 mm long flexible cable.

16. Quality : To mention

17. DELIVERY : EX-STOCK SUBJECT TO PRIOR SALE



